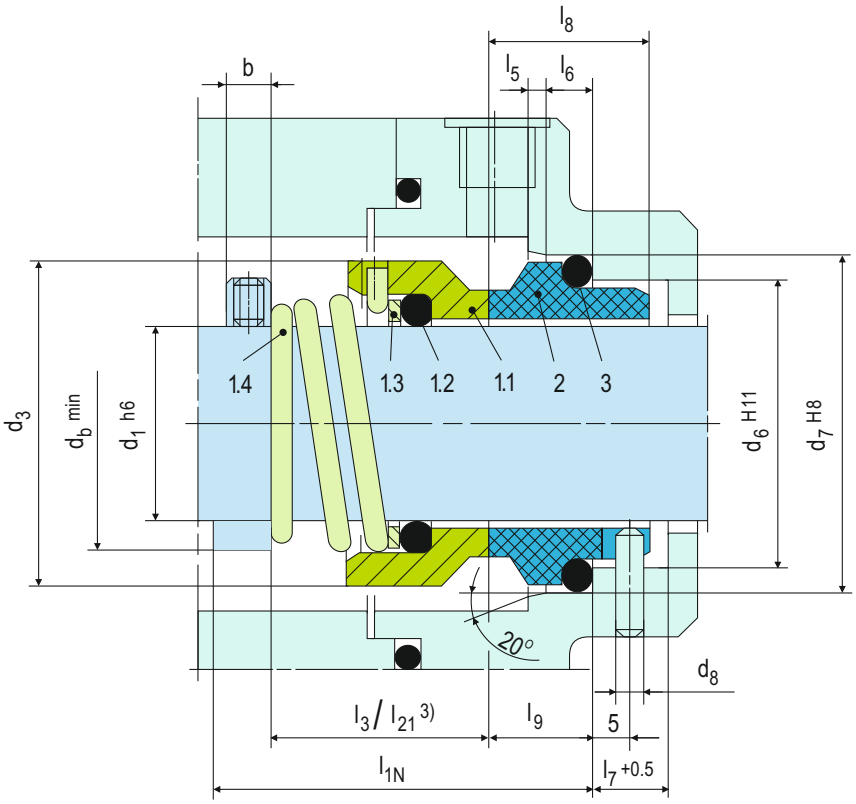
Product Description

1. Single seal configuration
2. Unbalanced Design
3. Dependent of direction of rotation
4. For plain shafts
5. Torque transmission is through the conical spring

Technical Features

1. Low cost seal solution
2. No damage to the shaft
3. Short installation length available on request
4. Can be employed for low solids content



Note: The item numbers as depicted above are based on our technical experience and knowledge and are placed in the chronological order of their assembly procedure.

Typical Industrial Applications

Chemical industry
Food and beverage industry
Process industry
Water and waste water technology
Chemical standard pumps
Eccentric screw pumps
Submersible pumps

Materials

Seal face: Special cast CrMo steel (S)
Seat G9: Carbon graphite antimony impregnated (A), Carbon graphite resin impregnated (B)

Performance Capabilities

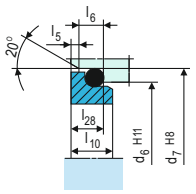
Sizes: d_1 = Upto 80 mm (Upto 3.15")
Pressure: p_1 = 10 bar (145 PSI)
Temperature: t = -20 °C ...+ 140 °C (-4 °F ...+ 284 °F)
Speed: = 15 m/s (50 ft/s)
Permissible axial movement: ± 1.0 mm

Standards

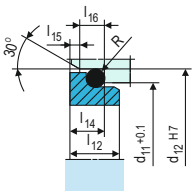
EN 12756

Item	Part no.	Description
1.1	472	Seal face
1.2	412.1	O-ring
1.3	474	Thrust ring
1.4	478	Right hand spring
1.4	479	Left hand spring
2	475	Seat (G9)
3	412.2	O-ring
DIN 24250		

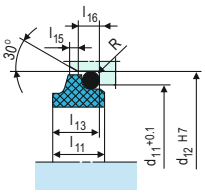
Stationary Seats



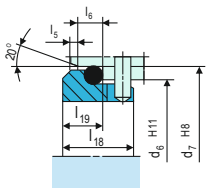
G6 (EN 12756)



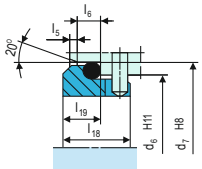
G4



G13

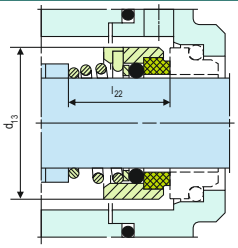


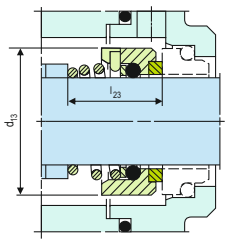
G9 (EN 12756)



G16 (EN 12756)

Design Variations





U300

Items and description as U300N.
Seal face: Special cast CrMo steel (S)
Seat G13: Carbon graphite antimony impregnated (A), Carbon graphite resin impregnated (B)

U320

Items and descriptions as for type U300N, but with carbon graphite seal face shrink-fitted to the seal face carrier (Item no. 1.1).
Seal face: Carbon graphite antimony impregnated (A), Carbon graphite resin impregnated (B)
Seat G4 : special cast CrMo steel (S), Silicon carbide (Q1, Q2)
Seat G6 (U320N4): Special cast CrMo steel (S), Silicon carbide (Q1, Q2)
Seat G9 (U320N): Silicon carbide (Q1, Q2)
Seat G6 also available in A, B = G30 (longer installation length than G6)

U370G

Items and descriptions as for type U300N, but with shrink fitted silicon carbide seal face to the seal face carrier (Item no. 1.1).
Shaft diameter: d_1 = Upto 80 mm (Upto ... 3.15")
Temperature: t = –20 °C ... + 180 °C (–4 °F ... +355 °F)
Speed = 10 m/s (33 ft/s)
Seal face: Silicon carbide (Q12, Q22), Tungsten carbide (U22)
Seat G4: Silicon carbide (Q1, Q2)
Seat G13: Carbon graphite antimony impregnated (A), Carbon graphite resin impregnated (B)
Seat G6 (U370GN4): Silicon carbide (Q1, Q2)
Seat G9 (U370GN): Carbon graphite antimony impregnated (A), Carbon graphite resin impregnated (B), Silicon carbide (Q1, Q2)
Seat G6 also available in A, B = G30 (longer installation length than G6)

Dimensional Data

Dimensions in millimeter

d_1	d_3	d_6	d_7	d_8	d_{11} 1)	d_{12} 1)	d_{13}	d_b	l_{1N}	l_3 3)	l_5	l_6	l_7	l_8	l_9	l_{10}	l_{11}	l_{12}	l_{13}	l_{14}	l_{15}	l_{16}	l_{18}	l_{19}	l_{21} 3)	l_{22}	l_{23}	l_{28}	$b^{2)}$	R
6	14	-	-	-	11.5	16.0	16	8	-	-	-	-	-	-	-	-	9.0	6.5	7.1	5.6	1.2	3.8	-	-	10.5	11.9	-	-	-	1.2
8	18	-	-	-	15.5	19.2	18	11	-	-	-	-	-	-	-	-	9.0	8.0	7.1	7.0	1.2	3.8	-	-	15.5	16.9	-	-	-	1.2
10*	19	17	21	3	15.5	19.2	20	13	40	15.5	1.5	4	8.5	17.5	10.0	7.5	9.0	7.5	7.1	6.6	1.2	3.8	-	-	15.5	16.9	-	6.6	(8)	1.2
12*	21	19	23	3	17.5	21.6	22	16	40	16.0	1.5	4	8.5	17.5	10.0	7.5	10.0	6.5	7.6	5.6	1.2	3.8	-	-	15.5	17.4	-	6.6	(8)	1.2
14*	23	21	25	3	20.5	24.6	24	18	40	16.5	1.5	4	8.5	17.5	10.0	7.5	10.0	6.5	7.6	5.6	1.2	3.8	-	-	15.5	17.4	16.5	6.6	(8)	1.2
15	24	-	-	-	20.5	24.6	25	19	-	-	-	-	-	-	-	-	11.0	7.5	8.6	6.6	1.2	3.8	-	-	15.5	17.4	-	-	-	1.2
16*	26	23	27	3	22.0	28.0	26	21	40	18.0	1.5	4	8.5	17.5	10.0	7.5	11.5	8.5	9.0	7.5	1.5	5.0	-	-	17.5	19.5	16.5	6.6	(8)	1.5
18*	29	27	33	3	24.0	30.0	31	23	45	19.5	2.0	5	9.0	19.5	11.5	8.5	12.5	9.0	10.0	8.0	1.5	5.0	15	7	18.5	20.5	18.0	7.5	(8)	1.5
20*	31	29	35	3	29.5	35.0	34	26	45	22.0	2.0	5	9.0	19.5	11.5	8.5	12.5	8.5	9.5	7.5	1.5	5.0	15	7	20.0	22.0	19.0	7.5	(8)	1.5
22*	33	31	37	3	29.5	35.0	36	28	45	21.5	2.0	5	9.0	19.5	11.5	8.5	12.5	8.5	9.5	7.5	1.5	5.0	15	7	21.5	23.5	20.5	7.5	(8)	1.5
24*	35	33	39	3	32.0	38.0	38	30	50	23.5	2.0	5	9.0	19.5	11.5	8.5	12.5	8.5	9.5	7.5	1.5	5.0	15	7	23.0	25.0	22.0	7.5	(8)	1.5
25*	36	34	40	3	32.0	38.0	39	31	50	26.5	2.0	5	9.0	19.5	11.5	8.5	12.5	8.5	9.5	7.5	1.5	5.0	15	7	24.5	26.5	23.5	7.5	(8)	1.5
26	37	-	-	-	34.0	40.0	40	32	-	-	-	-	9.0	-	-	-	13.0	9.0	10.0	8.0	1.5	5.0	-	-	24.5	26.5	23.5	-	-	1.5
28*	40	37	43	3	36.0	42.0	42	35	50	26.5	2.0	5	9.0	19.5	11.5	8.5	14.0	10.0	11.0	9.0	1.5	5.0	15	7	24.5	26.5	24.5	7.5	(8)	1.5
30*	43	39	45	3	39.2	45.0	44	37	50	26.5	2.0	5	9.0	19.5	11.5	8.5	14.0	11.5	11.0	10.5	1.5	5.0	15	7	24.5	25.0	24.5	7.5	(8)	1.5
32*	46	42	48	3	42.2	48.0	46	39	55	28.5	2.0	5	9.0	19.5	11.5	8.5	14.0	11.5	11.0	10.5	1.5	5.0	15	7	28.0	28.5	28.0	7.5	(8)	1.5
33*	47	42	48	3	-	-	47	40	55	28.5	2.0	5	9.0	19.5	11.5	8.5	-	12.0	-	-	-	-	15	7	-	-	-	7.5	(8)	1.5
35*	49	44	50	3	46.2	52.0	49	43	55	28.5	2.0	5	9.0	19.5	11.5	8.5	14.5	12.0	11.5	11.0	1.5	5.0	15	7	28.0	28.5	28.0	7.5	(8)	1.5
38*	53	49	56	4	49.2	55.0	54	45	55	33.5	2.0	6	9.0	22.0	14.0	10.0	14.5	11.3	11.5	10.3	1.5	5.0	16	8	31.0	32.2	31.0	9.0	7.5	1.5
40*	56	51	58	4	52.2	58.0	56	49	55	36.0	2.0	6	9.0	22.0	14.0	10.0	14.5	11.8	11.5	10.8	1.5	5.0	16	8	34.0	34.7	34.0	9.0	(8)	1.5
42	59	-	-	-	53.3	62.0	58	52	-	-	-	-	9.0	-	-	-	17.0	13.2	14.3	12.0	2.0	6.0	-	-	35.0	37.3	35.0	-	-	2.5
43*	59	54	61	4	-	-	59	52	60	38.5	2.0	6	9.0	22.0	14.0	10.0	-	13.2	-	-	2.0	-	16	8	-	-	-	9.0	7.5	2.5
45*	61	56	63	4	55.3	64.0	61	55	60	39.5	2.0	6	9.0	22.0	14.0	10.0	17.0	12.8	14.3	11.6	2.0	6.0	16	8	36.5	39.2	36.5	9.0	(8)	2.5
48*	64	59	66	4	59.7	68.4	64	58	60	46.0	2.0	6	9.0	22.0	14.0	10.0	17.0	12.8	14.3	11.6	2.0	6.0	16	8	42.0	44.7	42.0	9.0	(8)	2.5
50*	66	62	70	4	60.8	69.3	66	61	60	45.0	2.5	6	9.0	23.0	15.0	10.5	17.0	12.8	14.3	11.6	2.0	6.0	17	9.5	43.0	45.7	43.0	9.5	(8)	2.5
53*	69	65	73	4	-	-	69	64	70	47.0	2.5	6	9.0	23.0	15.0	12.0	-	13.5	-	-	-	-	17	9.5	-	-	-	11.0	8	2.5
55*	71	67	75	4	66.5	75.4	71	66	70	49.0	2.5	6	9.0	23.0	15.0	12.0	18.0	14.5	15.3	13.3	2.0	6.0	17	9.5	47.0	49.0	47.0	11.0	(8)	2.5
58*	76	70	78	4	69.5	78.4	78	69	70	55.0	2.5	6	9.0	23.0	15.0	12.0	18.0	14.5	15.3	13.3	2.0	6.0	18	10.5	50.0	52.0	50.0	11.0	(8)	2.5
60*	78	72	80	4	71.5	80.4	79	71	70	55.0	2.5	6	9.0	23.0	15.0	12.0	18.0	14.5	15.3	13.3	2.0	6.0	18	10.5	51.0	55.0	51.0	11.0	(8)	2.5
63*	83	75	83	4	-	-	83	74	70	55.0	2.5	6	9.0	23.0	15.0	12.0	-	14.2	-	-	-	-	18	10.5	-	-	-	11.0	(8)	2.5
65*	84	77	85	4	76.5	85.4	85	77	80	55.0	2.5	6	9.0	23.0	15.0	12.0	18.0	14.2	15.3	13.0	2.0	6.0	18	10.5	52.0	54.3	52.0	11.0	(8)	2.5
68*	88	81	90	4	82.7	91.5	88	80	80	55.0	2.5	7	9.0	26.0	18.0	12.5	19.0	14.9	16.0	13.7	2.0	6.0	18.5	11.0	53.0	55.3	52.7	11.3	(8)	2.5
70*	90	83	92	4	83.0	92.0	90	83	80	57.0	2.5	7	9.0	26.0	18.0	12.5	18.0	14.2	15.3	13.0	2.0	6.0	19	11.5	54.0	56.3	54.0	11.3	(10)	2.5
75*	98	88	97	4	90.2	99.0	98	88	80	62.0	2.5	7	9.0	26.0	18.0	12.5	18.0	15.2	15.3	14.0	2.0	6.0	19	11.5	55.0	56.3	54.0	11.3	(10)	2.5
80*	100	95	105	4	95.2	104.0	103	93	90	61.8	3.0	7	9.0	26.2	18.2	13.0	19.0	16.2	16.3	15.0	2.0	6.0	19	11.5	58.0	59.3	58.0	12.0	10	2.5

1) Fitting dimensions d_{11} and d_{12} only apply to type U370G with d_1 > 16mm
2) Dimensions in brackets lie either above or below l_{1N}
3) l_3 valid for U3....N, l_{21} valid for U300
***) According to EN 12756**
inch size also available from size 0.375 to 3.125
Note: Additional technical & dimensional information will be provided on request.